

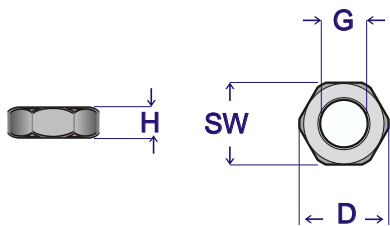


JAM NUTS

KONTERMUTTER

CONTRE-ECROUS

CONTRODADI



right-hand thread
Rechtsgewinde
filetage à droite
filettatura destra

r-h



left-hand thread
Linksgewinde
filetage à gauche
filettatura sinistra

l-h

Metric threads, Metrisches Filetage metriques, Filettature
PART # G r-h l-h r-h l-h H SW D

PART #	G	r-h	l-h	r-h	l-h	H	SW	D
M 6	M6x1	✓	✓			3	10	11
M 8	M8x1,25	✓	✓	✓		4	13	14,5
M 10 fine	M10x1			✓		4,9	17	19,5
M 10 fine	M10x1,25	✓	✓	✓		5,8	17	19,5
M 10 normal	M10x1,5	✓	✓		✓	5,8	17	19,2
M 12 fine	M12x1,25	✓	✓	✓		7	19	21,5
M 12 normal	M12x1,75	✓	✓	✓		7	19	21,5
M 12 special	M12x1,5	✓	✓			7	19	21,5
M 14 fine	M14x1,5	✓	✓			7,2	22	25
M 16 fine	M16x1,5	✓	✓	✓		8	24	27,1
M 16 normal	M16x2		✓	✓	✓	8	24	27,1
M 18 fine	M18x1,5	✓	✓	✓		8,5	27	31
M 20 fine	M20x1,5	✓	✓	✓	✓	9	30	33,8
M 24 fine	M24x2			✓		11,8	36	41,5
M 27 fine	M27x2	✓				12	41	47
M 30 fine	M30x2			✓		14	45	51
M 36 normal	M36x3	✓				14	55	63

UNF threads zinc plated steel Zoll-Gewinde UNF Stahl, verzinkt Filetages UNF en pouces, acier zingué Filettature UNF in pollici, in acciaio zincato

PART#	G	r-h	l-h	H	SW	D
10-32 = 3/16"		✓		3,1	93	10,6
UNF 1/4"	1/4" - 28 TPI	✓	✓	4	11	12,5
UNF 5/16"	5/16" - 24 TPI	✓	✓	4,8	12,5	14,3
UNF 3/8"	3/8" - 24 TPI	✓	✓	5,6	14,1	16,1
UNF 7/16"	7/16" - 20 TPI	✓	✓	6,4	17,3	19,7
UNF 1/2"	1/2" - 20 TPI	✓	✓	7,9	18,8	21,5
UNF 5/8"	5/8" - 18 TPI	✓	✓	9,5	23,5	27
UNF 3/4"	3/4" - 16 TPI	✓	✓	10,7	27,8	31,9
1" 1/4	1 1/4" - 12 TPI	✓		18,3	46,5	53,2

sizes H, SW and D may be slightly different

Abmessungen H, SW und D unverbindlich

cotes H, SW et D peuvent changer

le quote H, SW e D possono subire leggere variazioni

UNF THREAD TAPPING TOOL SET

set 2 tools - HSS - ISO 529
imperial fine threads - UNF - tol. 2B
hand tapping, blind holes

UNF-GEWINDEBOHRER

Satz 2 Werkzeuge - HSS - ISO 529
Zoll-Feingewinde - UNF - tol. 2B
Manueller Einsatz - blinde Bohrung

SET OUTILS A FILETER UNF

set 2 outils - HSS - ISO 529
filetages pouces, fin - UNF - tol. 2B
usage à la main

SET MASCHI A FILETTARE UNF

serie 2 pezzi - HSS - ISO 529
filettature fini in pollici - UNF tol. 2B
a mano, per fori ciechi

denominazione	filettatura	destro	sinistro	forare.. disp.
part number	thread	right-hand	left-hand	drill.. stock
denomination	filetage	à droite	à gauche	G L1 L2 D perçer.. dispo
THREAD TAP 5/16" UNF RH	5/16" - 24 TPI	➔		Ø 7,94 69 19 8 Ø 6,9
THREAD TAP 5/16" UNF LH	5/16" - 24 TPI		➔	Ø 7,94 69 19 8 Ø 6,9
THREAD TAP 3/8" UNF RH	3/8" - 24 TPI	➔		Ø 9,52 76 20 10 Ø 8,4 ✓
THREAD TAP 3/8" UNF LH	3/8" - 24 TPI		➔	Ø 9,52 76 20 10 Ø 8,4 ✓
THREAD TAP 7/16" UNF RH	7/16" - 20 TPI	➔		Ø 11,11 82 22 11,11 Ø 9,9
THREAD TAP 7/16" UNF LH	7/16" - 20 TPI		➔	Ø 11,11 82 22 11,11 Ø 9,9 ✓
THREAD TAP 1/2" UNF RH	1/2" - 20 TPI	➔		Ø 12,70 84 24 9 Ø 11,5 ✓
THREAD TAP 1/2" UNF LH	1/2" - 20 TPI		➔	Ø 12,70 84 24 9 Ø 11,5 ✓
THREAD TAP 5/8" UNF RH	5/8" - 18 TPI	➔		Ø 15,88 95 25 12,5 Ø 14,5 ✓
THREAD TAP 5/8" UNF LH	5/8" - 18 TPI		➔	Ø 15,88 95 25 12,5 Ø 14,5 ✓
THREAD TAP 3/4" UNF RH	3/4" - 16 TPI	➔		Ø 19,05 104 29 14 Ø 17,4 ✓
THREAD TAP 3/4" UNF LH	3/4" - 16 TPI		➔	Ø 19,05 104 29 14 Ø 17,4 ✓
THREAD TAP 7/8" UNF RH	7/8" - 14 TPI	➔		Ø 22,23 113 33 12,5 Ø 20,4
THREAD TAP 7/8" UNF LH	7/8" - 14 TPI		➔	Ø 22,23 113 33 12,5 Ø 20,4

